



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE2-10-1
Job Sheet 170331



001855

Part No: RBE2-10-1

Job Qty: 6 ea

Part Name: Fuel System Cartridge Removal Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/15/18

Job Tracking No:

Due Date: 1/19/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE2-10-1 Rev A IPP Rev A 18.01.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		1/18/18	0.00	0.00	Start Up Small Fab-4		MCC
100	Small Fab	6 pcs		1/19/18	0.00	2.00	Small Fab-5		MCC DAS
110	QC	6 pcs		1/19/18	0.00	0.00	QC5		38
130	Packaging	6 pcs		1/19/18	0.00	0.00	Packaging3-2		md 18/03/20
140	QC21-FG	6 Ea		1/19/18	0.00	0.00	QC21		GA 141

Part Op 100 - Assemble as per DWG sheet 1
Descriptions: 130 - Identify and Stock

DAS
21
9-82

MAR 27 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	91257A481 69	6	0	0	0
	93839A820 505036831	12	0	0	0
	RBE2-10-1-01 141	6	0	0	0

Part Specifications

Specifications could not be found.



Container No: S053653



Part: RBE2-10-1

Job No: 170331

Serial No/Batch: S053653

Revision: A

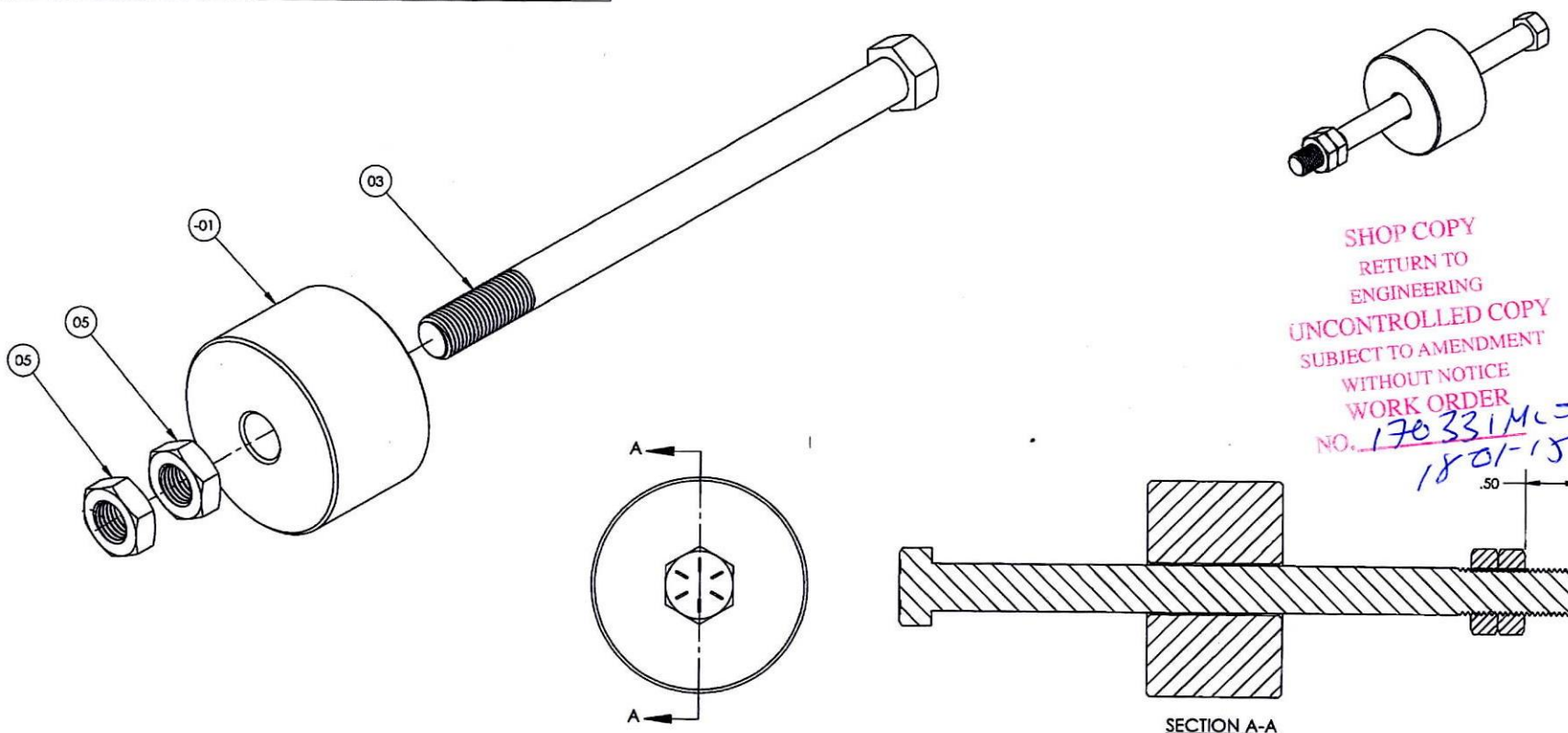
Inspector:

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Date: 03/21/18

ITEM #	QTY	PART #	TITLE	PG
-01	1	RBE2-10-1-01	SLIDE	2
03	1	McMaster#91257A481	HEX HEAD SCREW 7/16"-20 x 6" LG.	-
05	2	McMaster#93839A820	THIN HEX NUT 7/16"-20	-

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A	NEW ISSUE	17-688	17.10.02	VM	WM



RBE2-10-1 FUEL SYSTEM CARTRIDGE REMOVAL TOOL

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A

DART AEROSPACE		Newbury, Ontario, Canada	
TITLE FUEL SYSTEM CARTRIDGE REMOVAL TOOL			
DWG NO. RBE2-10-1		REV A	
DESIGN BY: VM 10/2/2017	CHECKED BY: SAC 10/2/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
DRAWN BY: VM 10/2/2017	APPROVED BY: VM 10/4/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE: 10/2/2017		3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE: NTS	WEIGHT: N/A	SHEET 1 OF 2	
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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
Misidentified ☐	Past Due ☐				